



Maine Radiator Supply Catalog

Industrial Solders, Fluxes, Supplies & Tools



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JOHNSON'S SOLDERING FLUID/FLUX

#23-01 1 GAL
#23-02 5 GAL

For general purpose iron or torch soldering and tinning of copper, brass, cast iron, steel, galvanized and coated metals. For saving time and solder.



EGR FLUSH

Carbon Remover for Engine EGR Systems
#45-35 1 GAL
** Hazardous **

EGR Flush is an alkaline detergent formulated to remove carbon exhaust buildup and other residual contaminants from large truck Exhaust Gas Recirculation system parts, including sensors, valves, coolers and filters.



RADEX LIQUID FLUX

#26-01 1 GAL
#26-02 5 GAL (order)

DAMON (PINK IN COLOR)

A convenient, concentrated, ready-to-use solution (same high quality formula as the salts). One gallon makes up to four gallons.



LLOYD'S #7 SILVER BRAZING FLUX

#26-04 1LB

A flux for all silver brazing from 800 to 1650 degrees (F). Excellent for torch work on stainless steel, iron, steel, copper and brass. May be thinned with water. Makes phosphor-copper rods flow at lower temperature.



ZCF FLUX

#26-00 1GAL
** Hazardous **

ZCF Soldering Flux is designed for building, rebuilding or repairing radiators that will be stored more than 30-60 days before use.



GREEN STOP

#26-05 1 GAL

This corrosion inhibitor for copper and brass was specifically designed to prevent the "green" corrosion and "pin hole" pitting found on parts stored in an often acidic atmosphere. Green Stop also works well on other copper and brass parts and components with little or no effect on other metals.



TIN-EZY BUTTER

#26-49 4 LBS

#26-48 15 LBS

Fast acting tinning compound. It's smooth butter form makes it easy to apply right out of the jar; no mixing required and it's tin lead solder particles will not fall out. (replaces Tin-All Paste)



TIN-EZY POWDER

#26-55 4 LBS

Industrial Strength Tinning Compound
A very dry, free flowing blend of powdered solder and special flux that cuts through dirt, grease, oil, paint and rust when heated. Can be mixed with water or soldering fluid.



MURIATIC ACID - DAMON

#12-01 14 GAL

(1 gal no longer available)

**** Hazardous ****

The standard rust and scale remover, is also excellent for cleaning rusty castings, tanks and concrete on mixer radiators. Can order as needed.



DAMON TEST TANK POWDER

#43-02 (orange then turns green)

Neatest, easiest to handle.

Controls corrosion, excess acids.



RADEX SOLDERING CRYSTALS

#26-39 25 LBS

100% active for you to dilute with water to make "your own prescription" liquid flux. One gallon makes up to eight gallons.



NO-SEEP POWDER- JOHNSONS

#51-01 QT

(To replace Core-Sure)

Add No-Seep Powder to radiators for additional insurance against pin hole leaks. When added dry and spread with air, it remains throughout the system until it is filled with coolant. Then it flows to any leak and acts quickly to block the hole, preventing further loss of coolant.



DAMON CAUSTICITY TEST KIT #26-30

For fast, accurate, simple measurement of solution strength in boil-out tank. Tells when to add compound and how much. Good for over a hundred tests. Keep solution at 200 degrees with Damon's Test Thermometer, an accurate indicator protected by steel.



RADEX BOILOUT COMPOUND B.O.C. # 2 #20-02 40 LBS #20-03 400 LBS (order) (Sodium Hydroxide) ** Hazardous **

This fast acting compound is formulated to deliver super performance. A special conditioner called Dynal insures that radiators come clean, inside and out.



A.R.C. CLEANER #45-99 1 GAL ** Hazardous **

This is an industrial strength acid cleaner designed specifically for cleaning aluminum parts, such as radiators and condensers, in a dip tank.



TURBO KLEEN Charged Air Cooler Cleaner and Degreaser #45-30 5 GAL ** Hazardous **

Restores heat transfer efficiency. Saves time and labor, only a 15 minute soak is needed. Cleans and degreases in one step.



CHARGED AIR COOLER TEST SET #40-29

The set includes: Extra heavy duty test plugs with cast handles (adaptable to fit six different sizes, with 2 1/2" to 4" rubbers), a unique tester that features an air stem, 2 1/2" gauge, and a 35# pressure relief valve plus, a pair of safety clamps for operator protection during testing.



RED KOTE / OVER-KOTE PLUS

- #99-24 Pint Overkote Plus
- #99-27 Quart Damon Fuel Tank Liner
- #99-28 Gallon Damon Fuel Tank Liner



WIRE SCRATCH BRUSHES

#17-02 STAINLESS STEEL

This loop handle brush has 1 1/4" face width and 1 1/2" trim, with an overall length of 5 1/2"



ACID BRUSHES

#16-02 1/2" (144 PER BOX) #2

#16-03 9/16" #3

High quality brushes of 100% horsehair with a metal staple and double crimps, will not pull apart.



FIBERGLASS ACID BRUSHES

(Used for Tinning)

#16-041 3/8 x 6 Tin Handle

#16-042 1/2 x 7 1/2 Large Tin Handle

#16-043 5/8 x 6 Copper Handle

#16-044 7/8 x 6 Copper Handle

#16-045 5/8 x 9 Copper Handle

The unique construction of this brush gives amazing service. When bristles are worn, pull new bristles out of the handle.



WOODEN CURVED HANDLE BRUSH

#17-09 Stainless Steel

Brush length is 6 1/4" and trim 1 3/16", 3 rows.



RADIATOR TUBE BRUSH

#16-08 1/2" Stainless Steel

Stiff bristles set in twisted wire handle. Suitable for deep penetration into restricted areas.



WOODEN HANDLE SS BRISTLES

#16-046

Toothbrush style with stainless steel bristles, 2 rows wide. 6 1/2" long, 1 1/2 x 1/2 trim.



TWISTED WIRE WHEEL BRUSH

#18-03 6"

#18-05 8" (order)

#18-06 10" (order)

Brush is perfectly balanced. Made of best quality carbon scratch brush, twisted wire .025 wire gauge.



ANDERSON RADIATOR TEST PLUGS

(Wing Nut Expansion Type)

A complete line of high quality expansion test plugs and filler necks are available.

TEST PLUGS

#40-01	9/16"	Open
#40-02	9/16"	Closed
#40-03	Set of two 9/16"	
#40-04	11/16"	Open
#40-05	11/16"	Closed
#40-06	Set of two 11/16"	
#40-07	13/16"	Open
#40-08	13/16"	Closed
#40-09	Set of two 13/16"	
#40-091	15/16"	Open
#40-10	1 1/16"	Open
#40-101	1 3/16"	Open
#40-102	1 1/4"	Open
#40-103	1 3/8"	Open
#40-11	1 1/2"	Open
#40-12	1 5/8"	Open
#40-121	1 7/8"	Open
#40-122	15/16"	Closed
#40-123	1 1/16"	Closed
#40-124	1 3/16"	Closed
#40-13	1 1/4"	Closed
#40-131	1 3/8"	Closed
#40-14	1 1/2"	Closed
#40-15	1 5/8"	Closed
#40-16	1 7/8"	Closed

HEAVY DUTY TEST PLUGS

#40-18	2"	Closed	#40-27	2"	Open
#40-19	2 1/8"	Closed	#40-272	2 1/8"	Open
#40-20	2 3/8"	Closed	#40-275	2 3/8"	Open
#40-21	2 1/2"	Closed	#40-276	2 1/2"	Open
#40-22	2 3/4"	Closed	#40-277	2 3/4"	Open
#40-23	3"	Closed	#40-28	3"	Open
#40-24	3 1/4"	Closed	#40-285	3 1/4"	Open
#40-25	3 1/2"	Closed	#40-286	3 1/2"	Open
#40-26	4"	Closed	#40-287	4"	Open

SETS

- #40-30 Set of 6 Test Plugs; two 40-131, two 40-15, one 40-16, one 40-10.
- #40-31 Set of 9 Test Plugs; two 40-131, two 40-14, two 40-15, one 40-10, one 40-11, one 40-16.
- #40-33 Set of 13 Test Plugs; one 40-08, two 40-124, two 40-131, two 40-14, two 40-15, one 40-16, one 40-07, one 40-10, one 40-11.



TAPERED PLUG

	TOP	BOTTOM	SUGGESTED PLUG USE
#40-34	1/2"	x 5/16"	
#40-35	9/16"	x 3/8"	
#40-36	11/16"	x 1/2"	
#40-37	3/4"	x 9/16"	1/2" Fitting
#40-38	13/16"	x 5/8"	3/4" Pipe
#40-39	15/16"	x 11/16"	3/4" Fitting
#40-40	1"	x 13/16"	1" Pipe
#40-41	1 1/16"	x 15/16"	1 1/4" Fit, 1 1/2" Pipe
#40-44	1 5/8"	x 1 5/16"	1 1/4" Fit, 1 1/2" Pipe
#40-45	1 3/4"	x 1 7/16"	2" Pipe
#40-47	2 3/16"	x 1 7/8"	

REPLACEMENT RUBBERS FOR REGULAR PLUGS

#40-50	1/2" Red
#40-51	3/4" Black
#40-52	13/16" Black
#40-53	15/16" Red
#40-54	1 1/16" Black
#40-55	1 1/8" Green
#40-56	1 1/4" Red
#40-57	1 3/8" Black
#40-58	1 1/2" Red
#40-59	1 5/8" Black
#40-60	1 7/8" Green



3 IN 1 TEST PLUGS

#40-62	1", 1 1/8", 1 1/4"
#40-63	1 3/8", 1 1/2", 1 5/8"
#40-64	1 3/4", 1 7/8", 2"

Compresses rubber easily with crank handle. Available in 3 sizes.



DOUBLE GRIPPER FILLERNECKS (Fillerneck Tester)

#40-171	1 1/8"
#40-172	1 1/2"
#40-173	2 1/4"



RED RUBBER TEST CAPS

(Number in Set)

#22-01	1"	1
#22-02	1 1/8"	2
#22-03	1 1/4"	2
#22-04	1 3/8"	1
#22-05	1 1/2"	4
#22-06	1 5/8"	1
#22-07	1 3/4"	4
#22-08	2"	2
#22-10	2 1/8"	0
#22-09	2 1/4"	1
#22-11	2 1/2"	1
#22-12	2 3/4"	1
#22-20	Set of 20	20

Red rubber caps with a bevel on the inside edge for a firm grip and easy attachment.



DRAIN COCKS

#24-01	1/8"
#24-06	1/4"
#24-07	1/4" SHORT WING

DRAIN FLANGES

#24-20	1/8"
#24-25	1/4"
#24-29	1/2"



BLACK RUBBER OVERFLOW TUBING

#36-10

100' roll, 5/16" diameter



COPPER OVERFLOW TUBING

Diameter Wall Thickness

#54-01	3/16"	.030
#54-02	1/4"	.030
#54-04	3/8"	.032

Refrigeration Grade, 50' Roll



RED RUBBER TORCH AND TEST HOSE

#36-01 25' INCREMENTS

A general purpose tubing for low pressure gas, air or liquids 1/4" ID x 1/2" OD.



AMBER LATEX HOSE

#36-03	10'
#36-04	50'

Soft, flexible rubber tubing, slips on tester plug easily and grips, 1/4" ID x 1/2" OD.



GASKET MATERIAL

Vellumoid

#30-01 1/16" x 39

Gasket material of fiber composition.
Oil, water and gas resistant. Per inch.



GASKET TAPES - ADHESIVE BACK

#29-00 50' 1/8" x 1 1/4"

#30-00 100' 1/16" x 1 1/4"

Gasket tape is made of high quality rubber and cork. Fits all radiators with bolt on headers. When cutting pieces, allow for small overlap at joints. This allows a continuous seal to be formed when header is bolted on. Adhesive back holds it in place.



GLOVES

#34-04 Grab-It

#34-03 Neoprene Rubber.

14" Long, Black

#34-07 Trinco Neoprene Rubber

24" Long, Black/Lined

#34-08 Trinco Heavy Weight Rubber

24" Long, Natural/Unlined



ANDERSON BULLDOG CLAMP

#62-01 36" Clamp (whole clamp)

#62-03 36" Jaws (1 stat, 1 adjust)

A cam operated clamp for holding anchorage in place on auto radiator for soldering tanks.



"J" STYLE HEADER CLAMP (MAYO)

#62-10

Essential for maintaining proper alignment while soldering. Makes it unnecessary to move radiator and helps give better solder bond.



AL'S HEADER CLAMP

#62-15

Designed to hold tank firmly on header.
Can be used two ways for best possible fit.



ALUMINUM/PLASTIC EPOXY REPAIR KITS

- #32-11 7oz Epoxy Repair Kit
- #32-12C7 7oz Cartridge of Epoxy
- #32-12G7 7oz Gun only for 7oz
- #32-12T5 5oz and or 7oz Turbulator Tip (both fit)

- #32-12 2oz Epoxy Repair Kit
- #32-12C 2oz Cartridge of Epoxy
- #32-12T 2oz Turbulator Tip
- #32-12G2 2oz Gun only for 2oz

(Aluminum Repair)

- 45-23 Dayrod 820 Coated Rods
(Low Temp Alum Brazing Rod)
(Package of 10)



CORE SNIPS

- #70-10 7" Curved
- #70-11 7" Straight



MARK-A-LEAK PAINT STICKS #62-50 (Yellow)

For marking leaks on wet or dry surfaces



PLASTIC TANK DE-CLINCHER

#46-09

A hand tool developed to facilitate easy and uniform throw back of crimp tabs on plastic tank radiators.

- #46-09B Replacement Bits for De-Clincher
- #46-21 Tab Tool
- #46-21W Wide Tab Tool
- #46-23 Spring for Tab Tool
- #46-28 Crimper
- #46-32 Header Tool for Behr
- #46-04 Plastic Tank Clamps



ICE PICK

#70-50



HOSE CUTTER

- #70-61 Hose Cutter
- #70-63 Replacement Blade

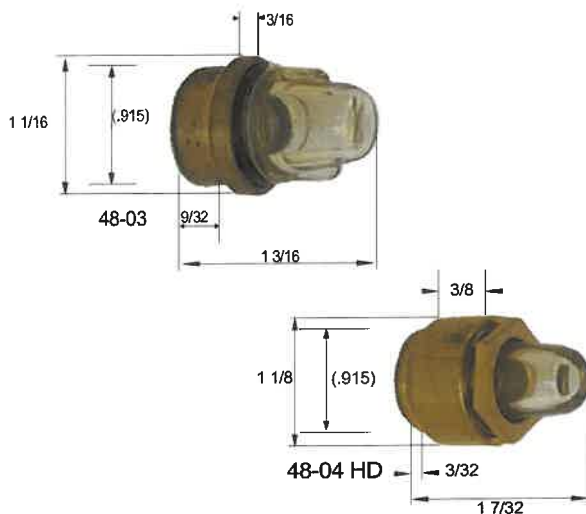
Cuts radiator and heater hose evenly and quickly. Much safer to use than a knife. Blade closes into handle for safe carrying.



KINGSTON AIR CONTROL VALVE

#79-42

Radiator lift replacement valve. Two stage inlet stem gives operator smoother and better control. 1/4" lift control valve.



SAFETY SIGHTS

- #48-03** Brass with 1/2" 14npt plastic bulb & o'ring
- #48-04** Heavy Duty bulb & o'ring bulb protected by brass mounting flange
- #48-07** Replacement bulbs threaded includes o'ring
- #48-08** Replacement bulbs non-threaded



FIN COMB

- #70-32** Multi Fin Straightener
- #70-33** Adjustable Fin Comb

Quickly straightens Fins



ROUNDER

- #70-70** 7/8 & 1 5/8 Neck
- #70-70L** 1 3/4 & 2 1/2
- #70-71** 1 1/4 & 2 Neck

Quickly restores roundness to radiator and heater fittings with one handy step. On one end 1 1/2" and 1 3/4" fitting sizes and the other end 5/8" and 3/4" heater sizes. Heavy Steel.



GAS SAVER

#25-00

Saves time and fuel. Adjust flame, then hang up the torch. Torch is always ready to work without adjustment.



ALUMINUM/PLASTIC EPOXY REPAIR KITS

- #32-11** 7oz Epoxy Repair Kit
- #32-12C7** 7oz Cartridge of Epoxy
- #32-12G7** 7oz Gun only for 7oz
- #32-12T5** 5oz and or 7oz Turbulator Tip (both fit)
- #32-12** 2oz Epoxy Repair Kit
- #32-12C** 2oz Cartridge of Epoxy
- #32-12T** 2oz Turbulator Tip
- #32-12G2** 2oz Gun only for 2oz

(Aluminum Repair)

- 45-23** Dayrod 820 Coated Rods (Low Temp Alum Brazing Rod) (Package of 10)



STIC-TITE

#46-07 (36" Piece)

Use like solder in repairing aluminum radiators. Heat surface until hot enough to melt the Stic-Tite and then apply a generous amount to heated surface.



PHOSPHOR COPPER ROD (Hi-Phoz)

#46-02 1Lb (approx 30 rods)

(26-04 Silver Brazing Flux)

Low cost, high strength alloy for joining copper to copper or to copper alloys with suitable flux.



DAYROD 820 COATED RODS

#45-23 (Package of 10)

Low temperature aluminum brazing rod. (Replaces 32-17 Alumabond)



WONDER BRAZE

#45-25

Flux core aluminum solder. Low temp aluminum brazing rod, melts at 1076 degrees F. (rods contain flux, additional flux not required)



#45-24 Kit

Dayrod 718 Al/Si12 flux coated rods
Wonderbraze 718 flux cored rods
Dayrod 820 Zn/Al20 coated rods
ZincTech 820 Zn/Al20 uncoated rods
Dayrod 982 Zn/Al12 coated rods
Daytech Low Temperature Flux
Daybraze 729N Brazing Alloy Paste

A new aluminum repair kit that covers all brazing and hard soldering applications. Zinc/Aluminum alloy that melts from 698 to 806 deg. F, with the best flow temperature at 914 deg. F.



RUBBER APRON

#14-00

Lightweight neoprene rubber apron



SHEET BRASS

#55-02	24" x .032 Brass per Lb
#55-03	19" x .064 Brass per Lb
#55-04	24" x .040 Brass per Lb
#55-05	Assorted Patching Brass
#55-06	36" x .125 Brass per Lb



SOLDER

#52-02	3/16 x 40/60 solid wire spool solder (25lbs)
#52-03	1/8 x 40/60 solid wire spool solder (25lbs)
#52-09	.062 x 18" Rod (used for brazing) 15% silver (50 rods/lb) (use with 26-04 Lloyd's Flux)
#52-11	1/4lb Bar Solder 40/60 (sold by the lb)

Best quality pure virgin tin, we guarantee a full tin percentage content. Due to daily fluctuation of tin prices, solder prices will be quoted upon request.



RADIATOR BLACK PAINT

- #38-00 13 ounce Touch-up Paint
- #38-05 5 gallon Johnson's Rad. Paint
(use with thinner)
- #38-06 5 gallon Barbee Latex Paint
(water based)
- #38-10 Gallon Tnemec 530 Omnithane

Makes repaired radiators look like new,
covers extremely well.

- #38-04 Latex Paint Sprayer
- #66-16 Paint Sprayer



(Levers no longer available)

#7 LEVER TORCH (National)

#78-06 Torch kit with a N-2 tip included
& 78-58 Adapter

- #78-54 N-2 3/4" OD 5/32" ID
- #78-55 N-3 1" OD 3/16" ID
- #78-56 N-4 1" OD 7/32" ID
- #78-56A N-4 Adapter
- #78-57 N-6 1 1/4 OD 5/16" ID
- #78-57A N-6 Adapter
- #78-58 373 Adapter



5/8" Opening

MEGA-FLUSH II GUN

- #66-50 Mega-Flush II Gun
- #66-51 Mega Repl. Rubber Cone
- #66-53 Trigger Spring Assembly

Converts more compressed air and water into a single,
powerful cleaning stream, with less back pressure and
noise than any other flush gun made. Its greater capacity
affords faster, more thorough backflushing of radiators
and large heat exchangers. Its unique trigger gives precise
air control for gentle backflushing of cooling systems.
Great for cleaning equipment.



A.G.F. TORCH and TIPS

- #78-00 1-N Torch with 1-N Tip (14" length)
- #78-01 2-N Torch with 2-N Tip (16" length)

Lever type torch with tip suitable
for air, natural gas or LP gas.



NATIONAL #3A GAS/AIR TORCH

- #78-50 3-A Torch w/2 tips (N-1 & N-2)
(LP Gas)

Tips for gas and air

- #78-52 N-0 5/8" OD 1/16" ID
- #78-53 N-1 5/8" OD 3/32" ID
- #78-54 N-2 3/4" OD 5/32" ID
- #78-55 N-3 1" OD 3/16" ID

- #78-62 Elbow Nut
- #78-63 Elbow Tube
- #78-64 Elbow Nut Gasket

Valve Stem Assembly

- #78-65 Green
- #78-66 Red

Valve Wheel

- #78-67 Green
- #78-68 Red

Hose Set with Fittings

- #78-70 10'

A sturdy light weight torch. Tips are available
for use with many combinations of gas and
air or gas and oxygen. A specially designed
leak proof union permits tip to be rotated to
any angle without using a wrench.



OIL COOLERS

Part Number	Size	Centers	IT/OT	Remarks
#80-476	1 1/2" dia	8 1/2"	3/8" / 7/8"-14	
#80-466	1 1/2" dia	10"	1/8"	
#80-491	1" dia	11 1/2"	5/16" IF	1 Barrel
#80-494	1 1/4" dia	11 1/2"	5/16" IF	1 Barrel
#80-605	1 1/2" dia	12"	1/4"-18 NPTF / 3/4"-16unf	1 Barrel
#80-411	Flat	14"	5/16" IF	
#80-2536	3" Flat	18"	3/4"-14	7 Plate
#80-2543	3" Flat	18"	3/4"-14	10 Plate
#80-2553	3" Flat	18"		14 Plate
#80-2551		16"	3/4"-14	12 Plate



OIL COOLER ADAPTERS

#80-647	5/16" to 5/8"	Adapter
#80-648	5/8" to 3/8"	Adapter
#80-649	1/2" to 3/8"	Adapter
#80-650	3/8" to 5/16"	Adapter
#80-651	5/16" to 3/8"	Adapter
#80-652	5/16" to 5/16"	Adapter
#80-653	1/2" to 1/4"	Adapter



OIL COOLER WRENCHES

#46-17
SET OF 3



OIL COOLER PAL NUTS

#80-655	3/4"
#80-656	7/8"

RETAINING RINGS

#80-658	3/4" GM
#80-659	1/2" FORD

BRASS FILLERNECKS

PN-19 (GM) (9/16 Deep)

3/8" Overflow solders into a 1 1/8" hole



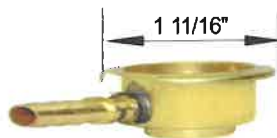
PN-20 (Ford) (3/4" Deep)

5/16" Overflow solders into a 1 1/8" hole



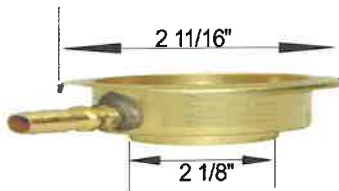
PN-29 (Foreign) (1 5/16 Deep)

5/16" Overflow solders into a 7/8" hole



Z260-3 (Truck) (3/4 Deep)

Solders into a 1 5/8" hole



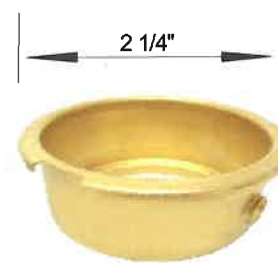
DOUBLE GRIPPER FILLERNECKS (Fillerneck tester)

#40-171	1 1/8"
#40-172	1 1/2"
#40-173	2 1/4"

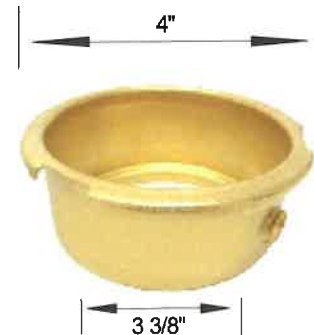
PN-26 (Pre 1950 Vehicles)
(non-pressure)
2 1/4" OD, 1 9/16" ID
Solders into 2 1/4" hole



Z504-703 (Tractor) (1" Deep)
Solders into a 1 1/8" hole



Z501-600 (Caterpillar)
Solders into a 2 7/8" hole

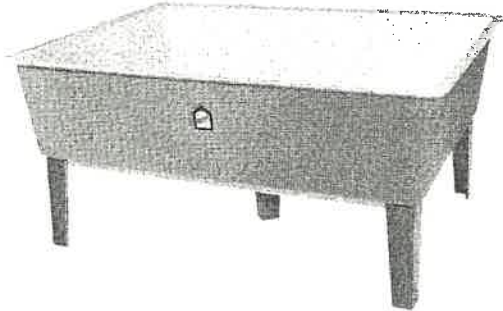


CONNECTIONS

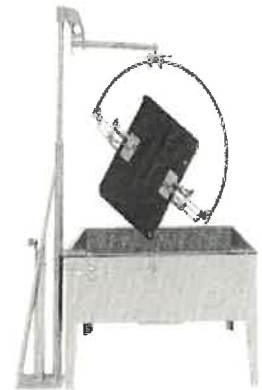
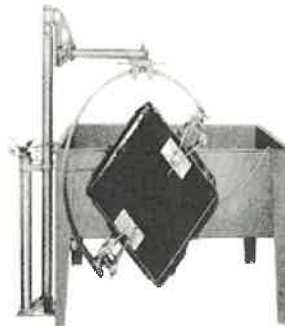
Part #	Dia.	Length
C-55	1/2"	1 5/8"
C-10	3/4"	1 7/8"
C-56	3/4"	2 1/2"
C-140	1"	1 5/8"
C-141	1"	2"
C-1	1 1/8"	1 3/4"
C-2	1 1/4"	1 5/8"
C-3	1 1/4"	2"
C-18	1 3/8"	2"
C-11	1 1/2"	2" oval
C-50	1 1/2"	2"
C-6	1 3/4"	1 7/8"
C-82	2"	2"
C-8	2"	2 1/2"
C-85	2"	3 1/2"
C-44	2 1/4"	2 1/4"
C-45	2 1/4"	3"
C-110	2 1/2"	2 1/2"
C-115	2 1/2"	5 1/4"
C-13	1 1/2" x 1 5/16"x	2 1/2"

Check with us for more sizes

AVAILABLE UPON REQUEST



FIBERGLASS TEST TANKS



HOISTS



**TRINCO DRY BLAST EQUIPMENT
MODEL R DRY BEAD BLAST**

TRINCO ABRASIVE MEDIA

#92-37 Rad-Mix (50lb)

TRINCO PARTS & ACCESSORIES

#34-07 Gloves (Felt Lined)

#34-08 Gloves (Unlined)

**#92-40 Underlayment, to protect
Glass 24 x 120**